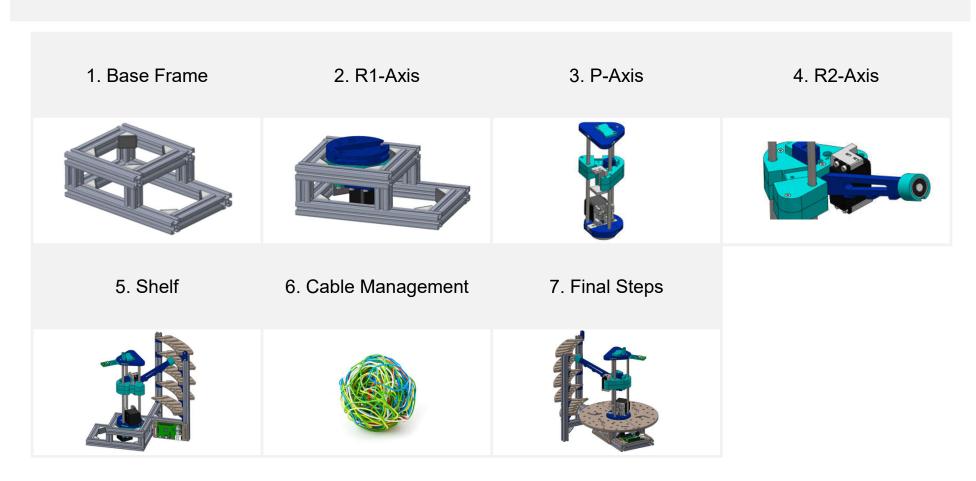


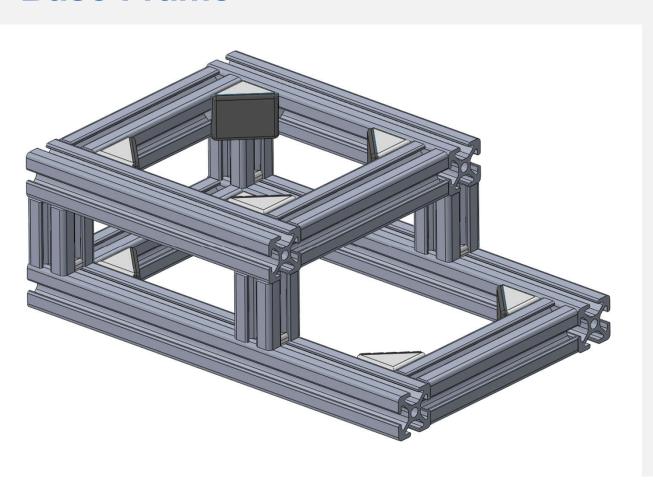
# RPR-Bot

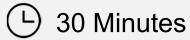
Construction

#### Inhaltsverzeichnis



#### **Base Frame**





X Allen Key

**Necessary Parts** 

#### **Base Frame**

Profile A: 202 mm (2x)

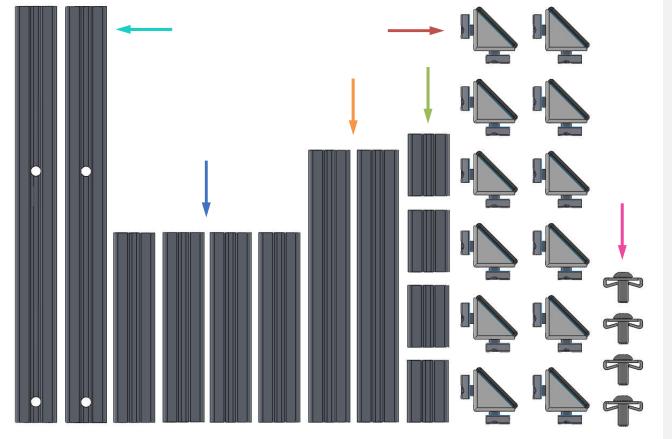
Profile B: 92 mm (4x)

Profile C: 132 mm (2x)

Profile D: 30 mm (4x)

Angle connector (12x) including Nuts und Screws

Standard connector set (4x)



# Construction of the upper and lower base frame

#### **Base Frame**

Screw 2 angle connectors to profiles B (92 mm)

Slide the profiles into profiles A (202) and C (132) and tighten the screws to create 2 rectangular frames



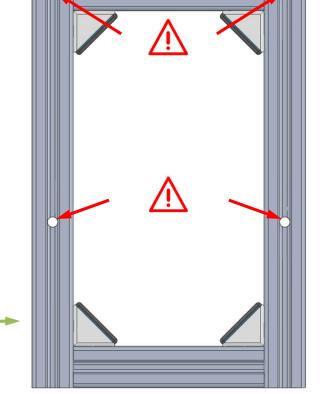
The holes of the two profiles A must be aligned correctly!

The sliding blocks can either be pushed sideways into the profiles, or inserted directly through slight tilting.

Assembly of the upper and lower frame

#### **Base Frame**

Upper frame
Lower frame



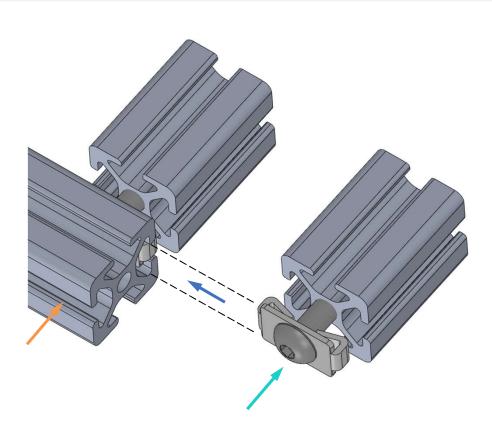


The holes of the two profiles A must be aligned correctly!

The sliding blocks can either be pushed sideways into the profiles, or inserted directly through slight tilting.

#### Attach the uprights to the lower frame

#### **Base Frame**



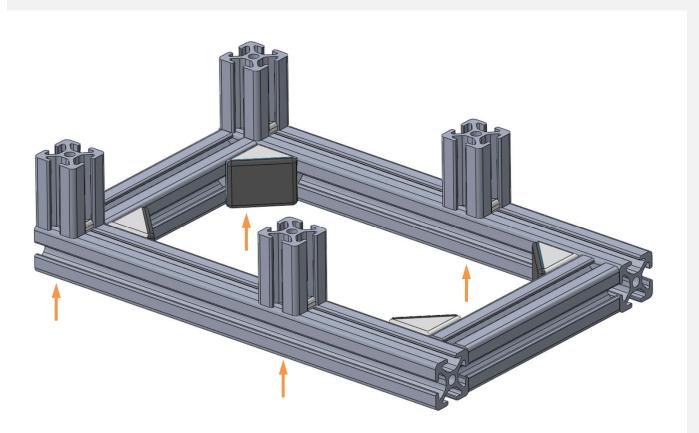
Screw the standard connector sets about 5 mm into Profile D (30 mm)

Insert the assembled parts into the profiles of the lower frame

Tighten the screws through the holes in the profiles of the lower frame

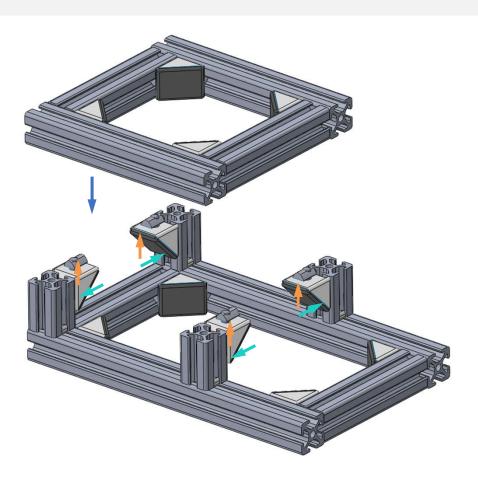
Attach the uprights to the lower frame

#### **Base Frame**



Tighten the screws through the holes in the profiles of the lower frame

#### Attach the upper frame



#### **Base Frame**

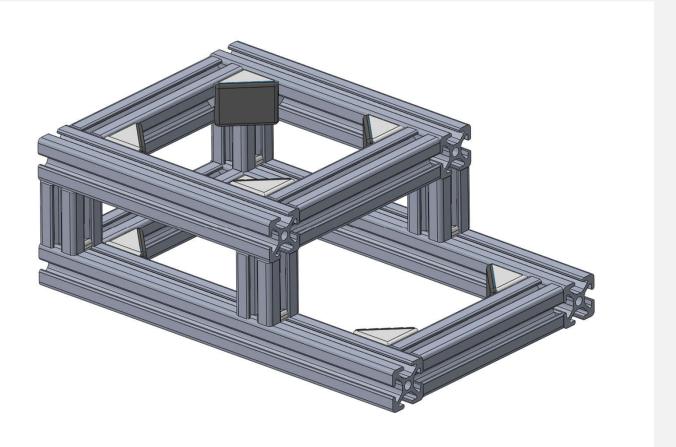
An jedem der Steher einen Winkelverbinder zur Befestigung des oberen Rahmens anschrauben

Fit or insert the upper frame

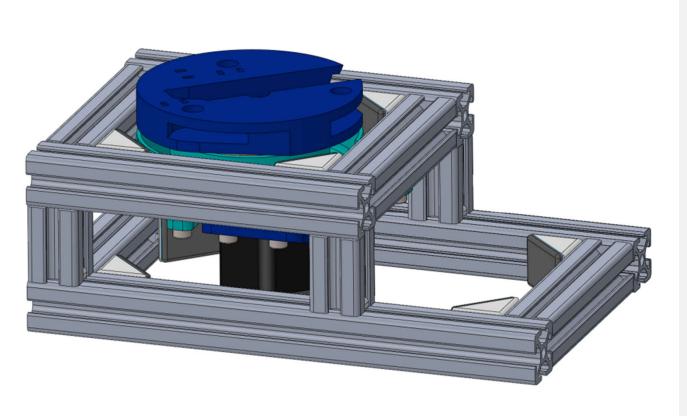
Tighten the angle connector bolts to secure the top frame

The base frame is ready

#### **Base Frame**



### R1-Axis

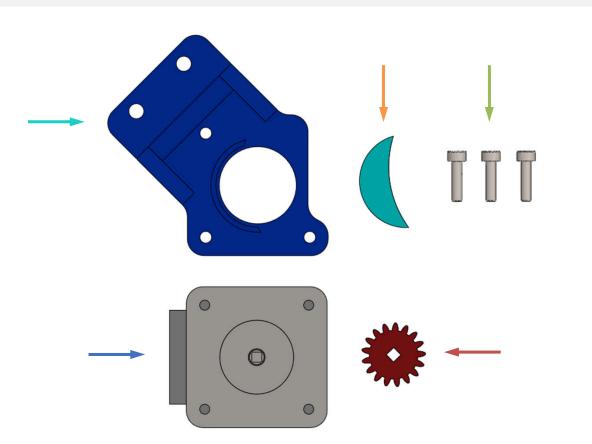


© 90 Minutes

X Allen Key
Glue

Assembly of the motor unit Necessary parts

R1-Axis



Motor Holder (1x)

Steppermotor NEMA 17 (1x)

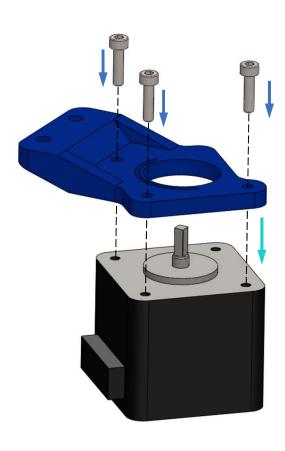
Gear cover (1x)

Allen screw M3x12 (3x)

Small gear

Mounting the motor unit Screw on the motor holder

#### **R1-Axis**

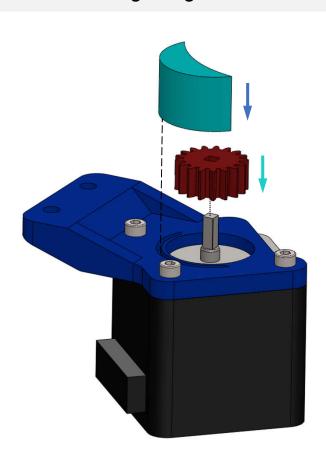


Place the motor holder on the step motor

Fix the motor holder to the step motor with the 3 screws

# Mounting the motor unit Attaching the gear and cover

#### R1-Axis

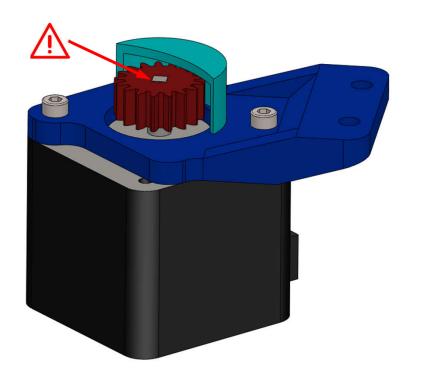


Put the small gear on the shaft of the engine

Press the gear cover into the recess in the motor mount with some force



The gear must be pressed onto the shaft until it sits flush!

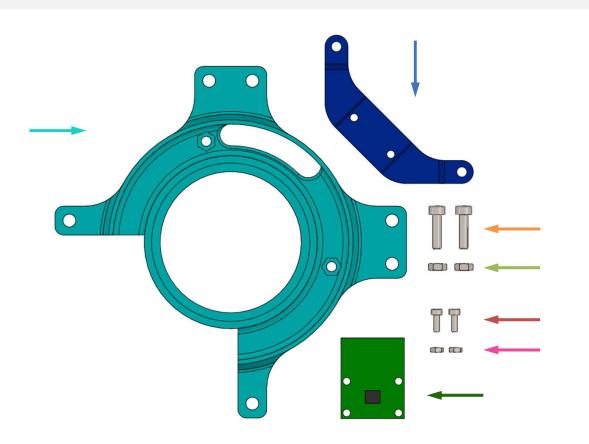




The gear must be pressed onto the shaft until it sits flush!

Assembly of the bearing unit Necessary parts

#### **R1-Axis**



Bearing holder (1x)

Sensor holder (1x)

Allen screw M3x12 (2x)

Hex nut M3 (2x)

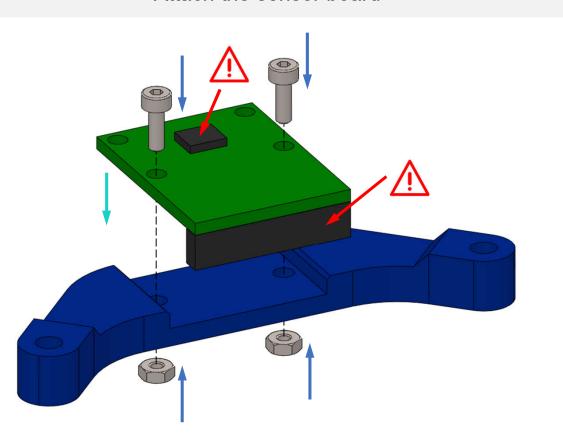
Allen screw M2x6 (2x)

Hex nut M2 (2x)

Rotation sensor board (1x)

Assembly of the bearing unit Attach the sensor board

#### R1-Axis



Attach the sensor board to the sensor holder

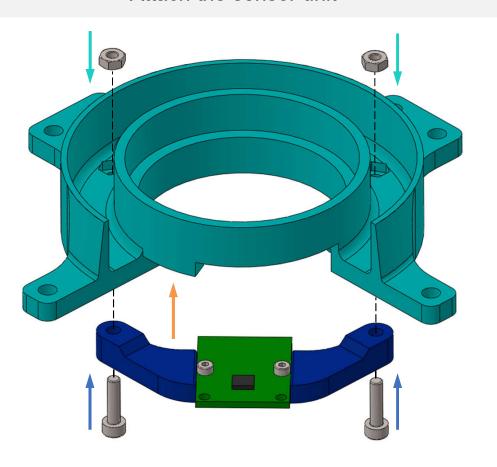
Use the M2 screws and nuts to fix the sensor to the bracket



The sensor must be on the top side, the connection pins on the bottom of the sensor holder!

## Assembly of the bearing unit Attach the sensor unit

#### R1-Axis



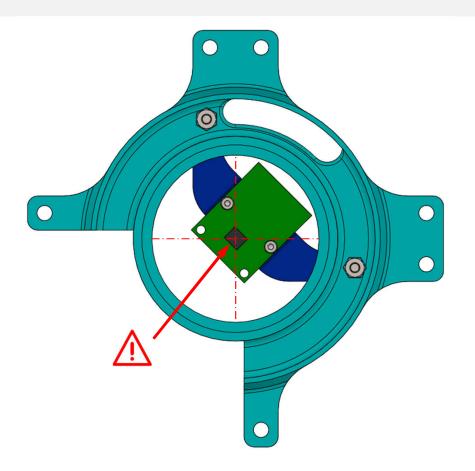
Insert the M3 nuts into the recesses provided in the bearing bracket

Insert the M3 screws from below through the already assembled sensor unit

Screw the sensor unit to the nuts with the screws



The sensor unit must be aligned so that the sensor is in the middle of the bearing bracket!

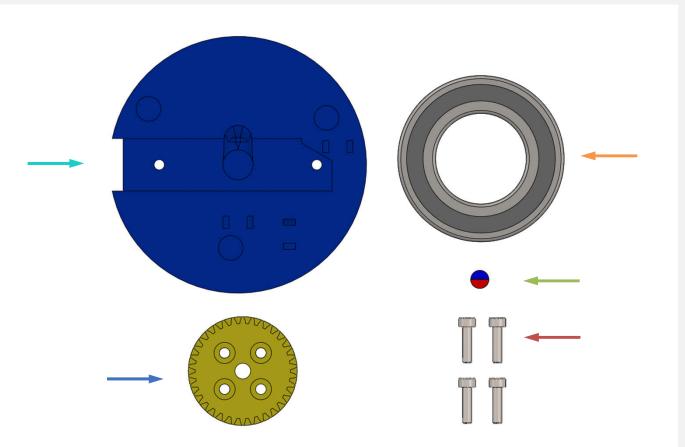




The sensor unit must be aligned so that the sensor is in the middle of the bearing bracket!

Assembly of the turntable Necessary parts

**R1-Axis** 



Turntable (1x)

Big gear(1x)

Deep groove bearing 55x30x13 mm (1x)

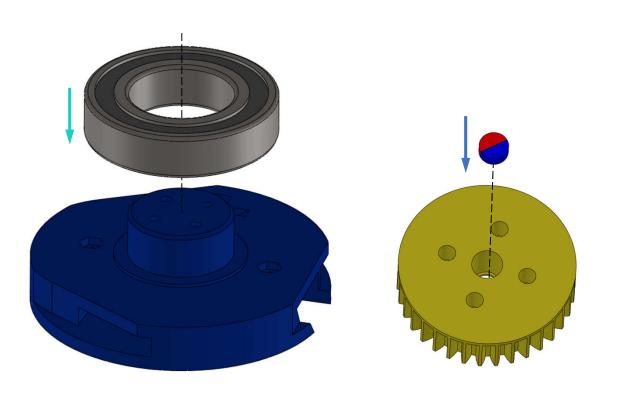
Magnet (1x)

Allen screw M3x12 (4x)

The magnet is silver in real-life

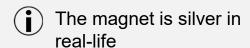
# Assembly of the turntable Fix bearing and magnet

#### **R1-Axis**



Press the ball bearing onto the turntable with a slight application of force

Press the magnet into the large gear from above and secure against twisting with a drop of superglue

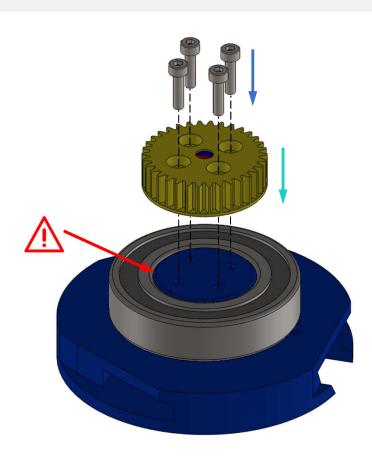




Press on the ball bearing until it is flush!

# Assembly of the turntable Attach the pinion to the turntable

#### R1-Axis



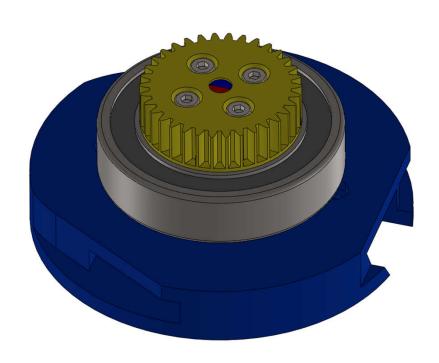
Place the large gear with magnet on the turntable

Fix the two parts together with the screws

The screws cut their thread into the turntable (requires some effort)



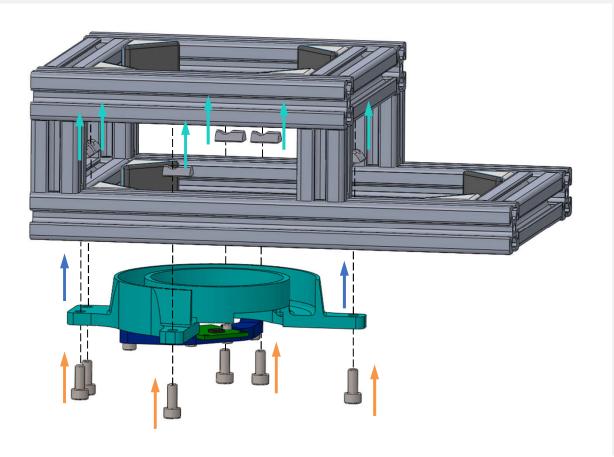
Press on the ball bearing until it is flush!



Assembly of the R1 axis **R1-Axis** Step 13 Necessary parts Base frame (1x) Bearing unit (1x) Motor unit (1x) Rotary unit (1x) Allen screw M4x612 (8x) Sliding block (8x)

#### Assembly of the R1 axis Screw on the bearing unit

#### R1-Axis



Insert the slot nuts in the corresponding positions in the base frame

Insert the bearing unit and align the slot nuts over the holes

Screw the bearing unit with the slot nuts using the screws



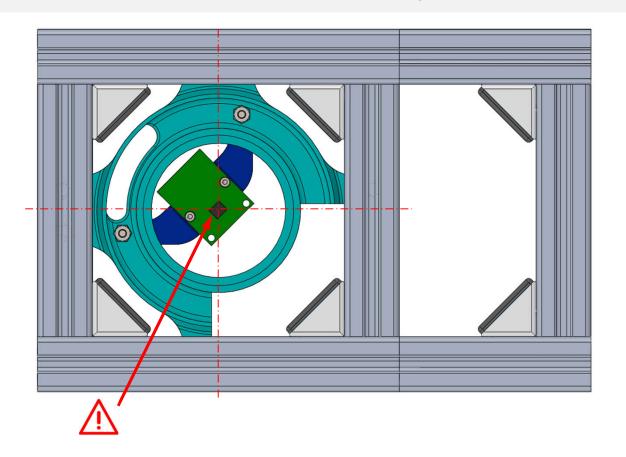
The storage unit must be **:** centered in the base frame!



Pay attention to the in orientation of the bearing unit!

Assembly of the R1 axis Screw on the bearing unit

**R1-Axis** 





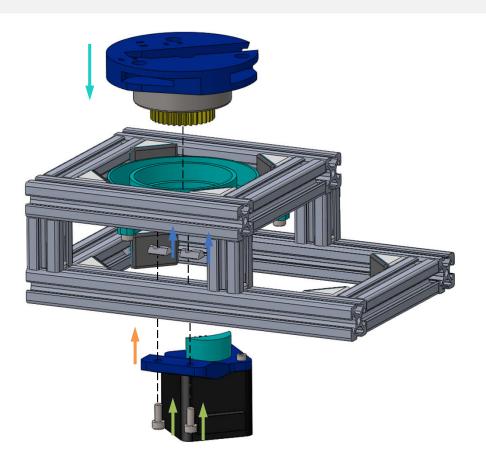
The storage unit must be centered in the base frame!



Pay attention to the orientation of the bearing unit!

#### Assembly of the R1 axis Screw on the motor unit

#### R1-Axis



Press the turntable unit into the bearing unit with gentle pressure until it stops

Insert the slot nuts in the corresponding positions in the base frame

Insert the motor unit and align the slot nuts over the holes

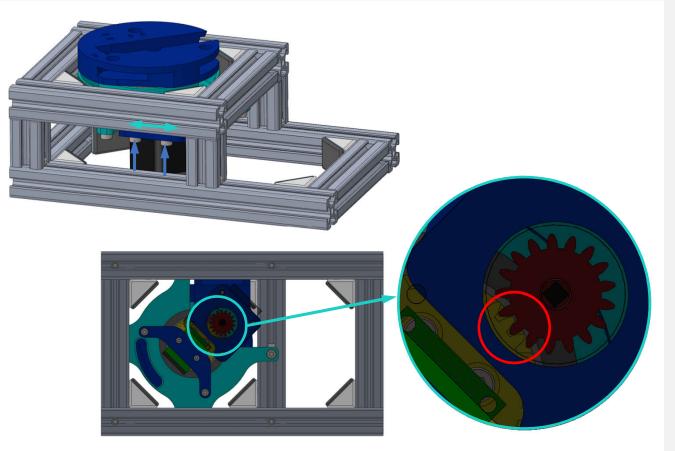
**Loosely** screw the motor unit with the slot nuts using the screws



Pay attention to the orientation of the motor unit!

# Assembly of the R1 axis Align the motor unit

#### **R1-Axis**

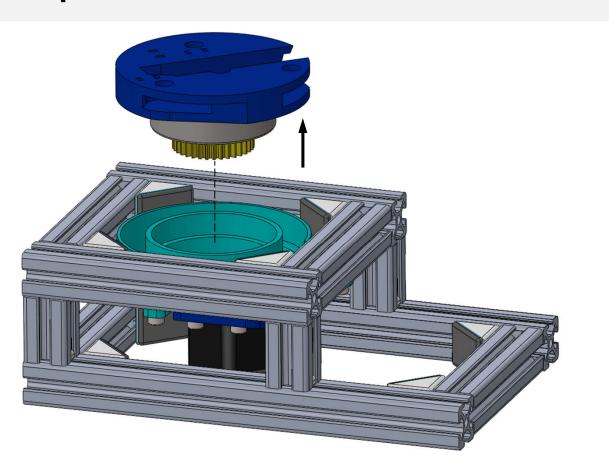


Move the motor unit to the center until the two gears mesh (see detailed view from below)

Then tighten the still loose screws of the motor unit completely

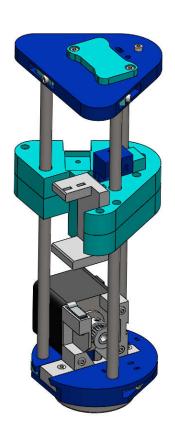
The R1 axis is ready!

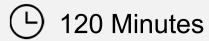
#### **R1-Axis**



To facilitate further assembly of the P-Axis, the turntable can be easily removed again

#### **P-Axis**

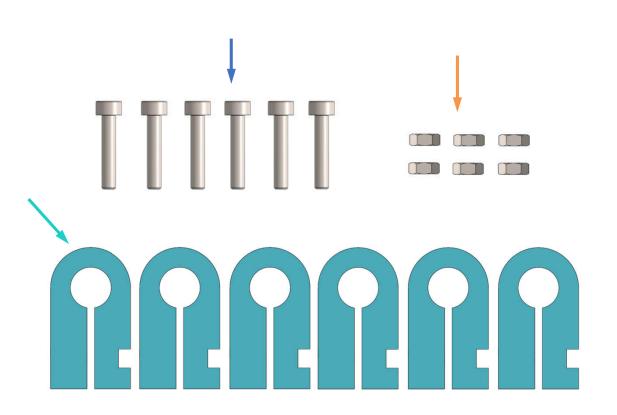






Mounting the axis fixation Necessary parts

**P-Axis** 



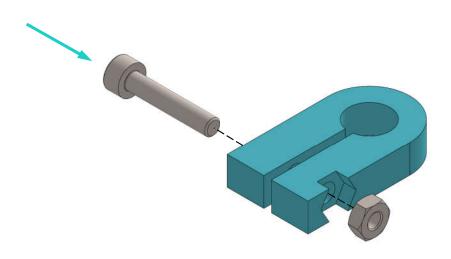
Axis fixation (6x)

Allen screw M3x16 (6x)

Hex nut M3 (6x)

# Assembly of axle fixation Screw together (6x)

#### **P-Axis**

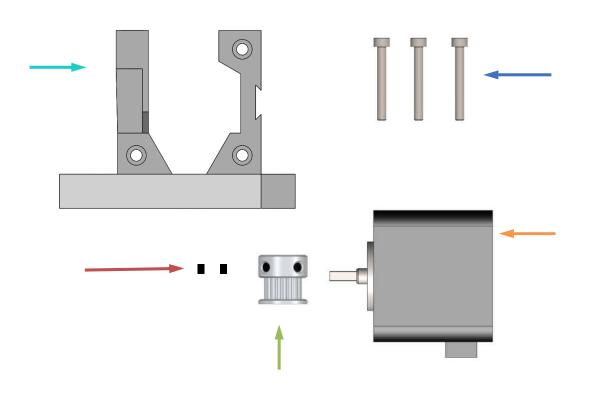


Loosely screw the screw through the provided hole with the nut

- Repeat this step six times
- The screws are tightend in a later step

Mounting the stepper holder Necessary parts

**P-Axis** 



Stepper holder(1x)

Allen scew M3x35 (3x)

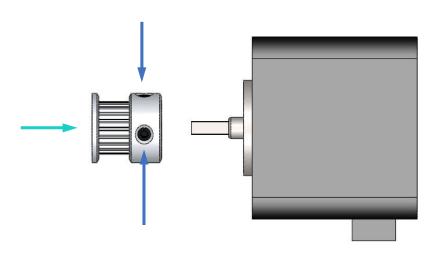
Stepper Motor (1x)

GT20 Pulley (1x)

Headless scews(2x)

# Assembly of the stepper holder Fixate the pulley

#### **P-Axis**



Push the Pulley onto the axis of the Stepper Motor as far as it will go.

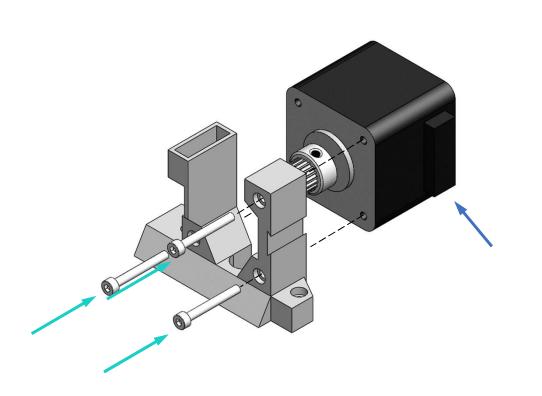
Fix the pulley by means of the two grub screws. Tighten both grub screws.



Check that the Pulley is as close to the motor as possible

# Assembly of the stepper holder Mounting the engine

#### **P-Axis**

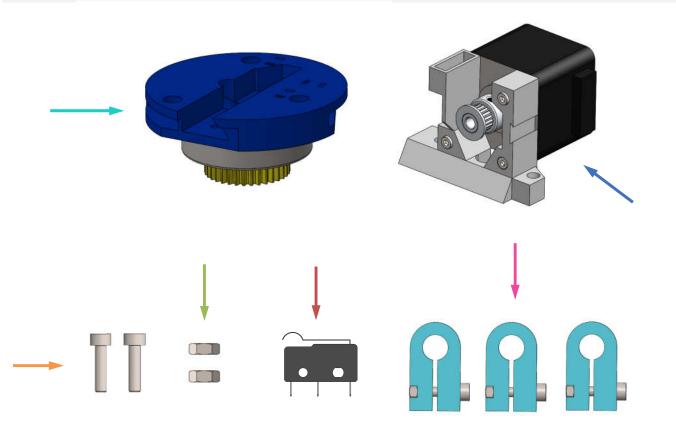


Use the screws to connect the stepper motor to the stepper mount.

The cable output of the stepper motor must be oriented correctly!

# Assembly of the P base Necessary parts

#### **P-Axis**



R1 turntable from before = P-base

Stepper holder from step 5 (1x)

Allen screw M3x12 (2x)

Hex nut M3 (2x)

Limit switch (1x)

Shaft fixations (3x)

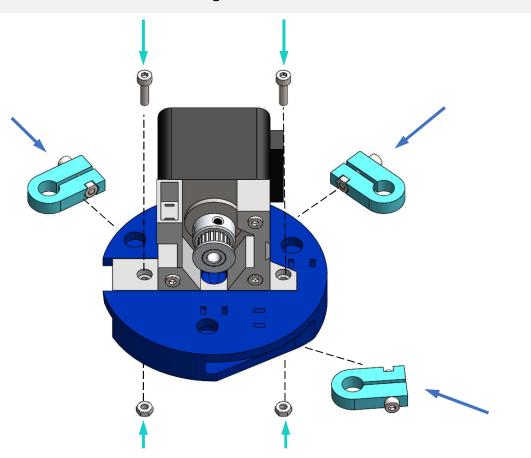
# Assembly of the P base Inserting the motor into the base

### **P-Axis**

Stepper holder is pushed into P-base (turntable) as far as it will go.

# Assembly of the P base Assembling the P-base

### **P-Axis**



Use the two screws together with the nuts to fix the motor mount to the base.

Insert the axle fixings in the recesses provided for this purpose.

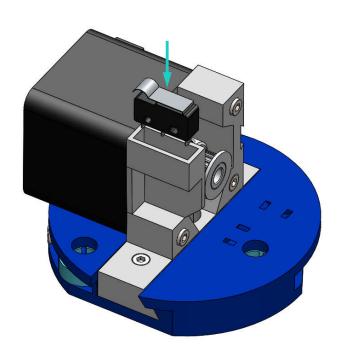


Pay attention to the orientation in this step

The screws of the axle fixings remain loosely tightened.

#### Assembly of the P base Inserting the endstop sensor

### **P-Axis**



The end stop sensor is placed in the opening provided for this purpose. The contacts have to protrude completely out of the holes.

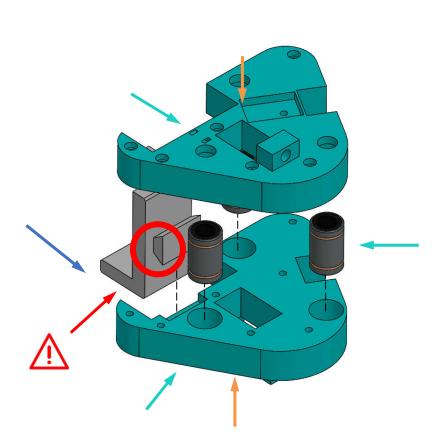


Pay attention to the orientation in this step

Assembly of P-Mobile Step 10 **P-Axis** Necessary parts P-Top (1x) P-Bottom (1x) Servo-Holder (1x) Linear bearing (3x) Allen screw M3x30 (6x) Hex nut M3 (6x)

Assembly of P-Mobile Assemble shells

#### **P-Axis**



Press the linear ball bearing into the holes of the Pbottom.

Place the servo bracket between the two shells.

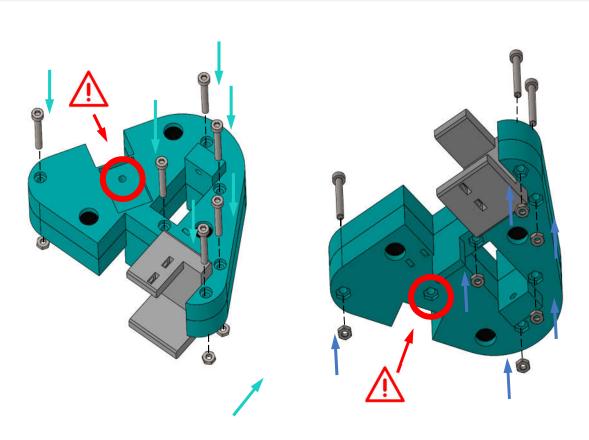


Take care of orientation here

With a little pressure, press P-top on the components and P-bottom. P-top should now lie directly on P-bottom, the bearings are no longer visible.

# Assembly of P-Mobile Screw shells together

### **P-Axis**



Slide the six screws through the marked screw holes.

The nuts are held from the other side into the indicated recesses.

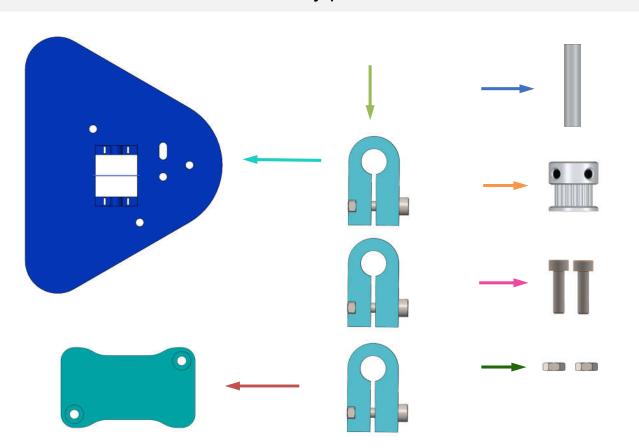


The hole marked by the red circle isn't used in this step

Screw bolts and nuts together.

P-Head assembly Necessary parts

**P-Axis** 



P-Head (1x)

5mm-Axis (1x)

GT20 Pulley (1x)

Axis mounting (3x)

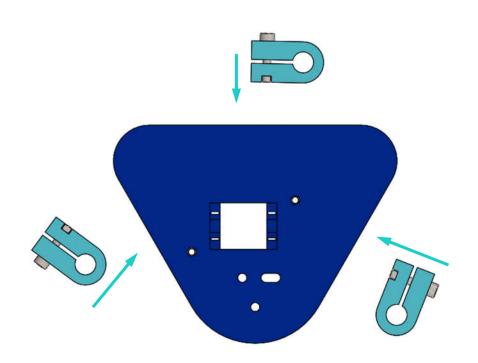
Cover (1x)

Allen scew M3x12 (2x)

Hex nut M3 (2x)

# P-Head assembly Inserting the axis fixation

### **P-Axis**



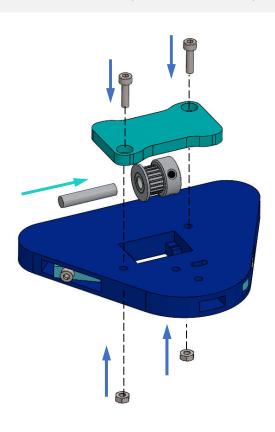
Insert axle fixings into the recesses of P-head in the correct orientation.



Axis fixation orientation is important here

# P-Head assembly Assembly of the pulley

#### **P-Axis**



Insert axles into the pulley.

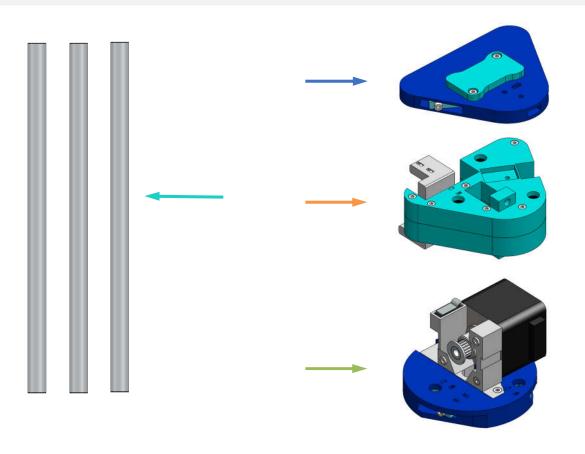
As shown in the graphic, place the Pulley with the Axis in the storage and fix the cover with the screws above.

The bottom of the head part has recesses for the nuts on the bottom.

The remaining holes will be needed later for cable routing and camera mounting.

#### Assembly of the linear guides Necessary parts

### **P-Axis**



Linear axis (3x)

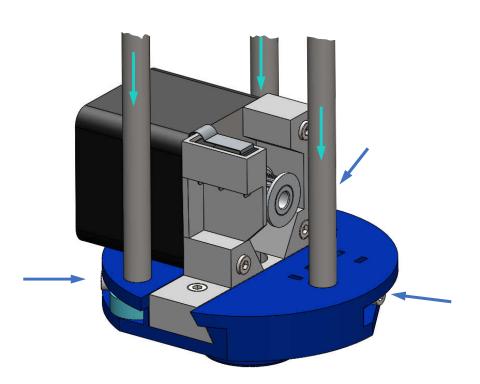
P-Head from Step 15 (1x)

P-Mobile from Step 12 (1x)

P-Base from Step 9 (1x)

# Assembly of the linear guides Mount guides in base

#### **P-Axis**



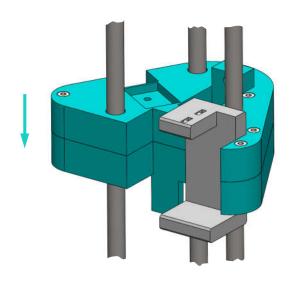
Stick the axles through the guiding holes – through the three axis fixations.

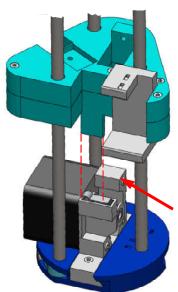
Tighten the three axis fixation screws until the guides can not be pulled out of the P base.

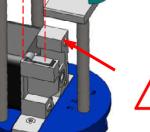
The axle fixations are deformed after this step and should not be reopened afterwards.

#### Assembly of the linear guides P-Mobile on the guides

### **P-Axis**







Slide P-Moving onto the guide rails

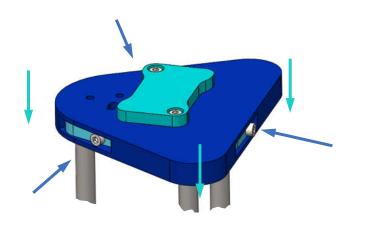


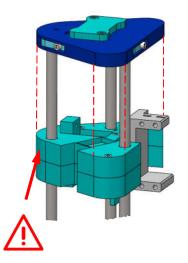
The extrusion on P-Mobile must be aligned with the limit switch!

P Mobile may rest on the Endstop Sensor while the next steps are being performed.

# Assembly of the linear guides Mount the P-Head

#### **P-Axis**





Stick guides through the holes in P-Head, all the way through the axis fixers.

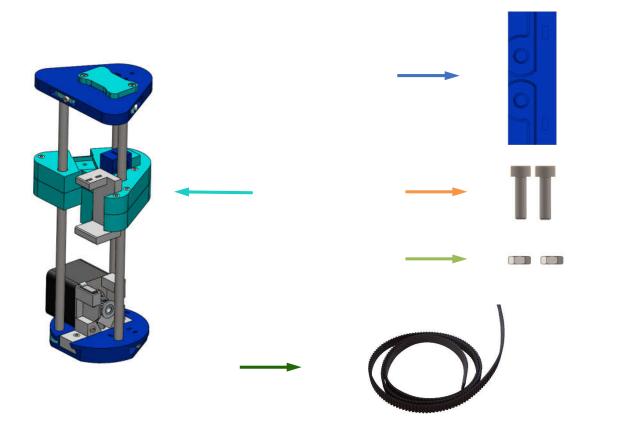
Tighten the screws of the three axle fixers until the guide rails are stable in P-Head. The connection from head to base should now be completely stable.



P-Head must be turned in the same direction as P-Mobile!

Belt and belt clamp Necessary parts

### **P-Axis**



Entire P – construction

Belt Clip (1x)

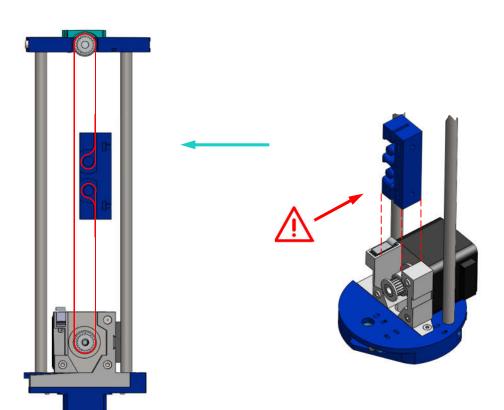
Allen screw M3x12 (2x)

Hex nut M3 (2x)

Belt 60cm (1x)

Belt and belt clamp Belt course through P

### **P-Axis**



Course of the belt through the belt clamp. Graphic without P - Mobile.

The belt must be tensioned in the belt clamp before the belt clamp is screwed in the next step with P-Moving.

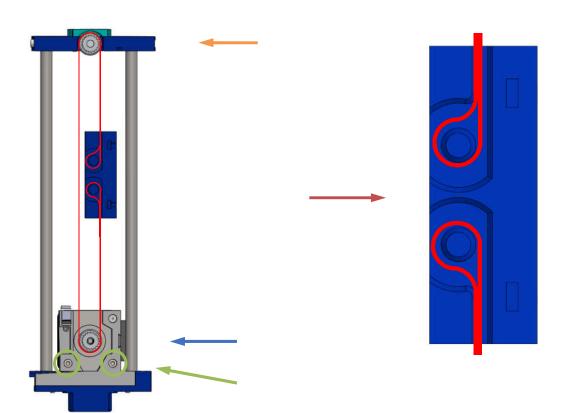


Pay attention to the orientation of the belt clamp, otherwise the belt can not be strained!

### Step 21b

#### Belt and belt clamp Tension the belts

#### **P-Axis**



Guide belt through pulley on motor side.

Guide the belt through the pulley in the P-Head. Here, the cover can be removed, if it should be a hindrance.

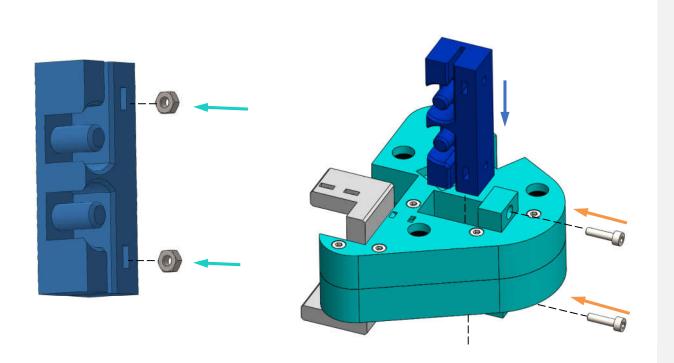
Loosen the marked screws of the motor so that the motor has some play around the top screw.

Tighten the belt firmly with the belt clamp. If necessary, press it in with a screwdriver.

Tighten the motor screws again.

# Belt and belt clamp Assembly of the belt tensioner

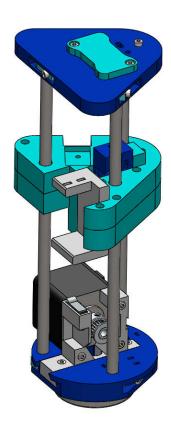
### **P-Axis**



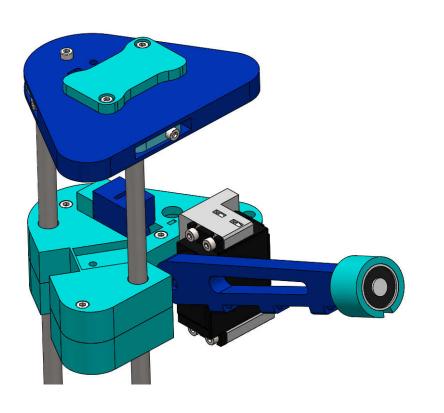
Insert nuts into the provided holes of the belt tensioner.

Insert the strap clamp into the P-Mobile so that the screw holes are at the same height as the nuts.

Secure belt clamp with screws.



# **R2-Axis**



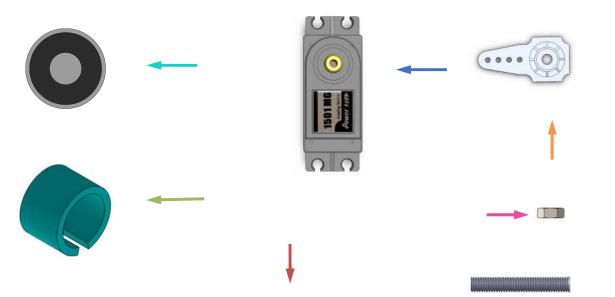
₹ 7 Steps

(L) 20 Minutes

X Allen Key

Assemble R2 Axis Necessary parts

**R2-Axis** 



Electromagnet (1x)

Servomotor (1x)

Servohorn cut (1x)

Magnet holder (1x)

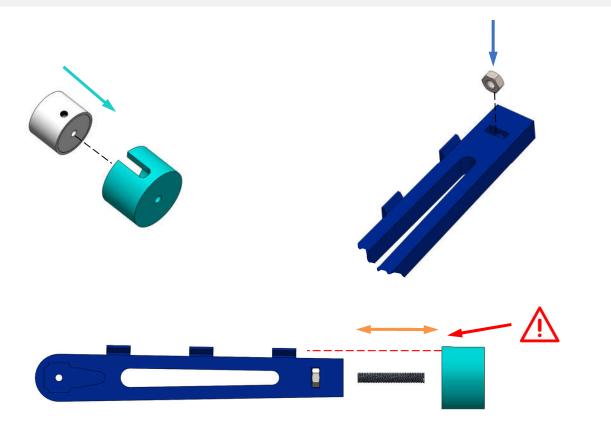
R2 Axis (1x)

Kex nut M4 (1x)

Threaded rod 30 mm (1x)

# Assemble R2 Axis Attach the electromagnet

### **R2-Axis**



Insert the electromagnet into the magnet holder. The cables are routed through the slot provided.

Insert the nut into the R2-Axis.

Screw the threaded rod through the hole with the electromagnet.

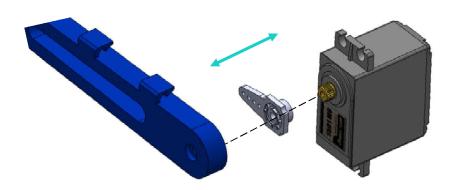


The orientation of the cable exit of the electromagnet must be in the same orientation as the R2 clips!

Step 3a

# Assemble R2 Axis Connect servomotor to Axis

### **R2-Axis**



Connect the servo horn to the R2-Axis and the servomotor

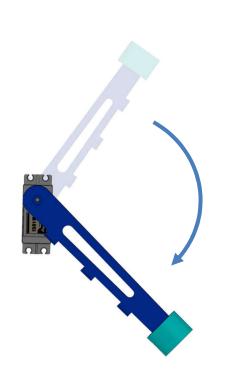
Rotate clockwise. At the stop, push the servo horn as shown in the picture.

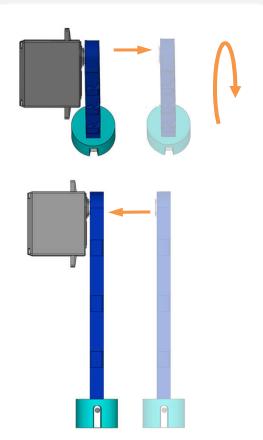
The servo horn must have exactly the angle specified in the drawing. If this is not the case, the robot must be recalibrated later.

### Step 3b

# Assemble R2 Axis Position servomotor correctly

### **R2-Axis**





Turn clockwise until the servomotor is fixed to the stop.



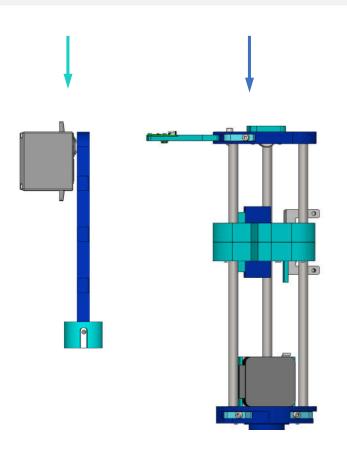
Do not turn further if the servomotor shows resistance.

Reverse the servo horn as shown in the illustration so that the bottom of the motor shows the R2 axis down.

The servo horn must have exactly the angle specified in the drawing. If this is not the case, the robot must be recalibrated later.

Mount servomotor on P-Axis Required parts

**R2-Axis** 





**Previous R2-Axis** 

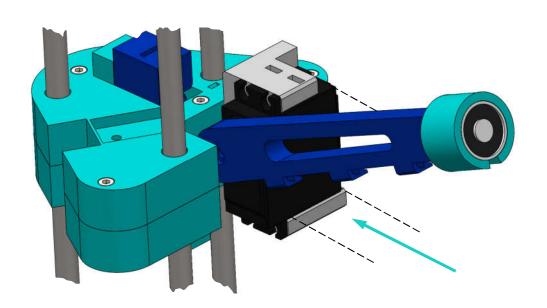
Previous RPR-Robot

Allen screw M3x16 (4x)

Hex nut M3 (4x)

#### Assemble R2 Axis Mount servo motor on P-Axis

### **R2-Axis**



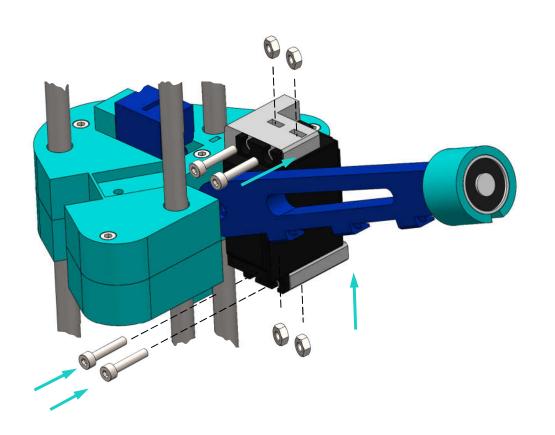
Slide the servomotor into the servo mount.



The servo must be oriented upwards with the servo horn.

# Assemble R2-Axis Mount servo motor on P-Axis

### **R2-Axis**

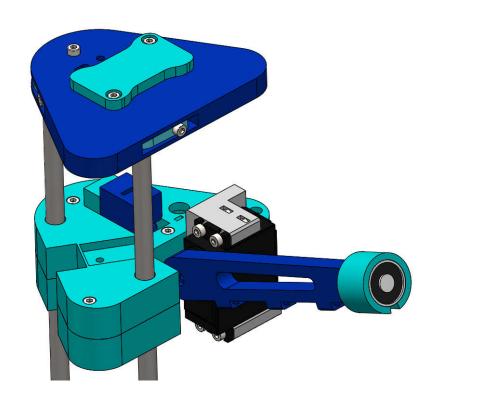


Insert nuts into the holes and screw them through the holes in the servo using the four screws.

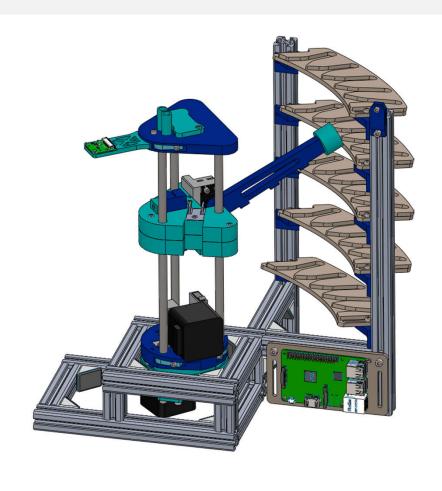
- The R2-Axis can already be rotated arbitrarily to facilitate assembly.
- The lower nuts must be held with one finger in the hole while the screws are screwed.

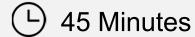
The R2-Axis is ready!

## **R2-Axis**



# **Application: shelf and camera**

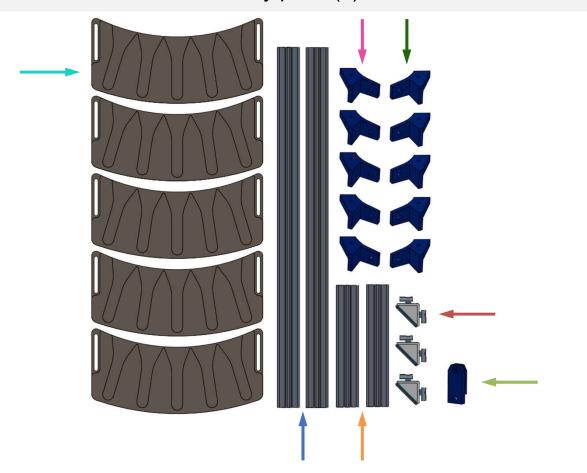




X Allen key

Step 1a

Assembly of the shelf Necessary parts (1)



# Shelf and Camera

Shelf (5x)

Profile E: 325 mm (2x)

Profile F: 110 mm (2x)

Camera cable clamp (1x)

Angle connector (3x) including nuts and screws

Left shelf holder (5x)

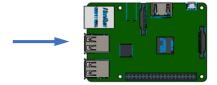
Right shelf holder (5x)

The left/right shelf holders are mirrored parts

### Step 1b

Assembly of the shelf Necessary parts (2)













# Shelf and Camera

Microcontroller holder (1x)

Raspberry Pi (1x)

Allen screw M2x12 (2x)

Hex nut M2 (2x)

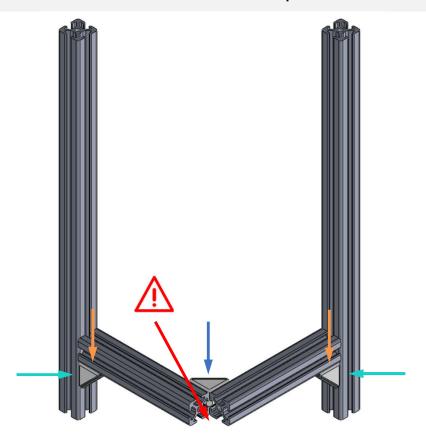
Allen screw M3x12 (11x)

Hex nut M3 (11x)

Allen screw M4x10 (13x)

Sliding nut (13x)

#### Assembly of the shelf Connection of the profiles



## **Shelf and** Camera

At a height of 50 mm, attach an angle connector to the long profiles E

Screw the two short profiles F together with another angle



Make sure that the corner is empty!

Screw the short profiles to the angle connectors of the long profiles to create a symmetrical construction

Assembly of the shelf Assembly of shelves

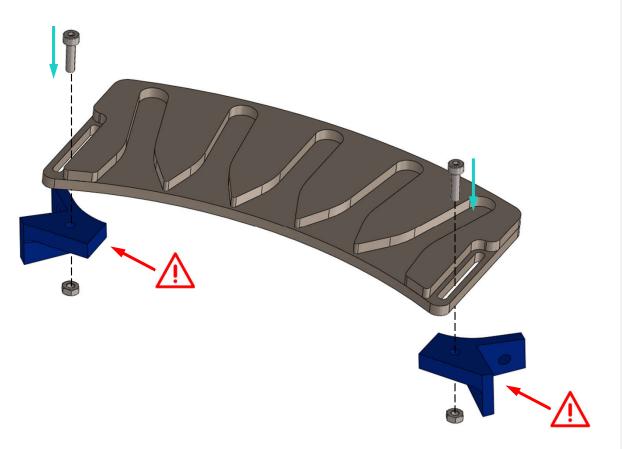
# Shelf and Camera

Connect the shelves to the left and right brackets using the M3 screws

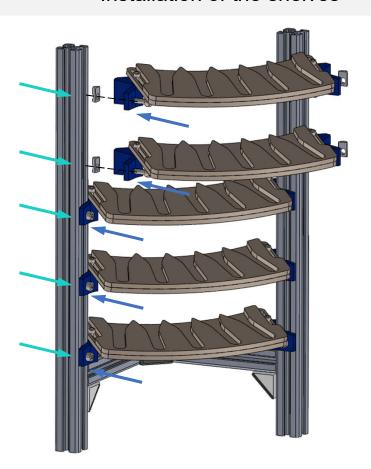


Pay attention to the alignment of the brackets!

- Do not tighten the screws completely so that you can still adjust the position
- Repeat this step five times



# Assembly of the shelf Installation of the shelves



# Shelf and Camera

nsert 5 slot nuts on each side of the structure into the profile

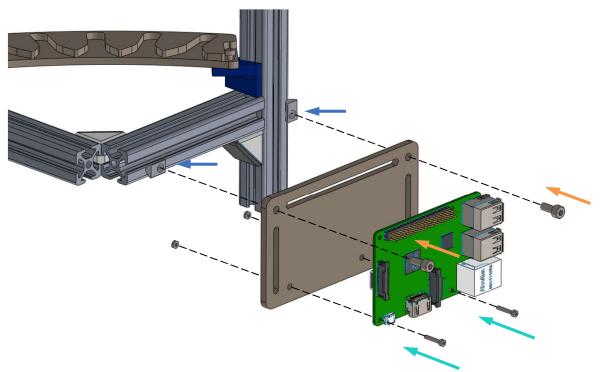
Use the M4 screws to connect the shelves with the slot nuts in the profiles

Assembly of the shelf Attachment of the microcontroller

## **Shelf and** Camera



Connect the microcontroller holder with the M4 screws using the sliding blocks



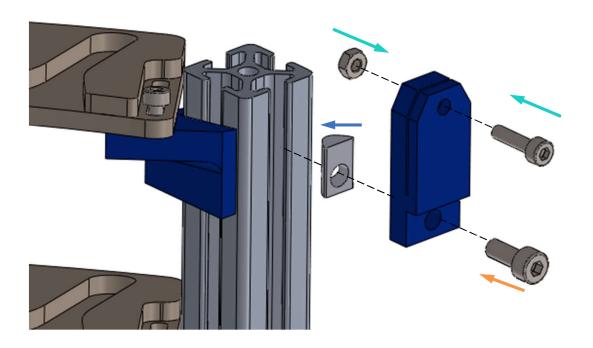
Assembly of the shelf
Attachment of the cable holder

# Shelf and Camera

**Loosely** screw the M3 screw and nut in the smaller hole of the cable clamp. This part will later be used to clamp the camera cable

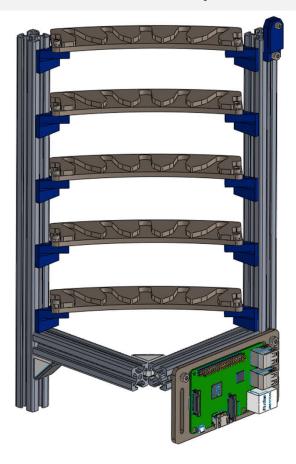
Insert a slot nut into the profile

Screw the cable clamp to the profile with the M4 screw using the slot nut



Assembly of the shelf The shelf is ready!





Integration shelf and robot Necessary parts

## Shelf and Camera

Previous shelf construction

Previous RPR robot

Angle connector (3x) including slot nuts and screws

Camera Cable Holder (2x)

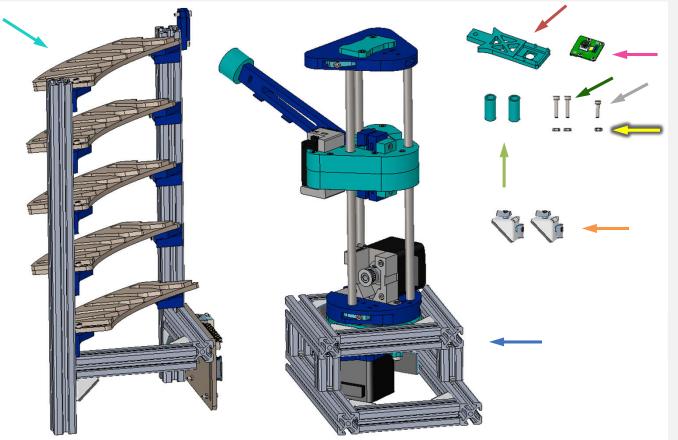
Camera holder (1x)

Raspberry Pi Camera (1x)

Allen screw M3x16 (2x)

Allen screw M3x12 (1x)

Hex nut M3 (3x)



#### Integration shelf and robot Attachment of the camera

### **Shelf and** Camera

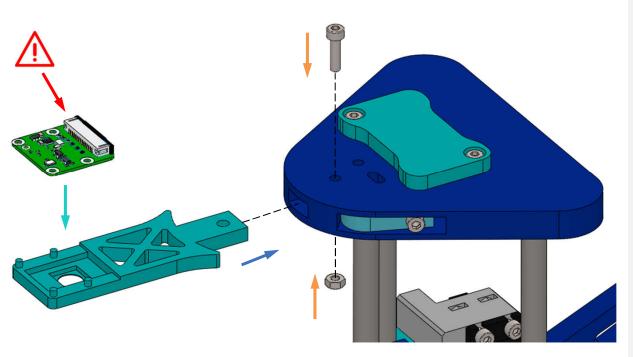
Put the camera on the camera holder with light pressure



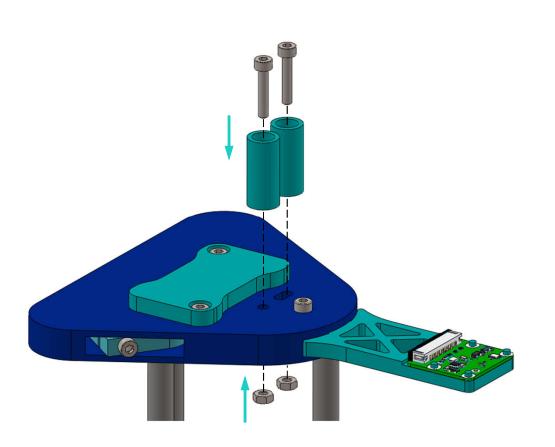
Pay attention to the orientation of the camera!

Insert the camera holder into the P-Head all the way

Screw the camera holder with the P-head with the short M3x12 screw and the nut



Integration shelf and robot Mounting the cable holder



## Shelf and Camera

Use the long M3x16 bolts and the corresponding nuts to screw the two cable clamps to the P-Head

Do not fully tighten the screw in the slot. The screw is tightened later, when laying the cables.

Integration shelf and robot Fixing the shelf



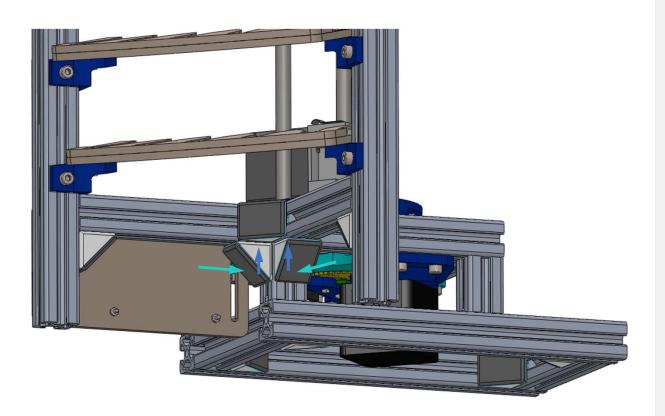
## Shelf and Camera

Attach the two angle connectors to the short profile of the robot

Use the other two slot nuts and screws to attach the shelf to the robot

It is also possible to attach the shelf to the other corner of the robot

### Integration shelf and robot Fixing the shelf



## Shelf and Camera

Attach the two angle connectors to the short profile of the robot

Use the other two slot nuts and screws to attach the shelf to the robot

It is also possible to attach the shelf to the other corner of the robot

The shelf and the camera are attached to the robot!

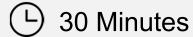
## Shelf and Camera



### **Cable management**



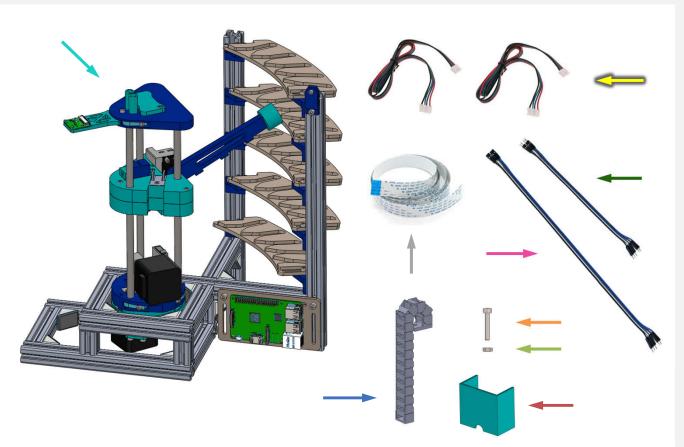




X Double-sided tape

Allen Key

#### Necessary parts



## **Cable** management

RPR-Robot with shelf

Cable chain (1x)

Allen screw M3x30 (1x)

Hex nut M3 (1x)

Step motor cover (1x)

Ribbon cable 5-core, 600 mm (1x)

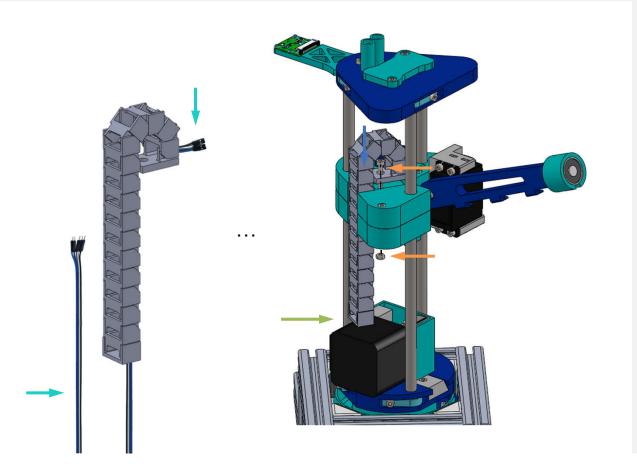
Ribbon cable 4-core, 200 mm (1x)

Ribbon core 16 Pin, 700 mm (1x)

Step motor cable 4-core, 300 mm (2x)

#### Installation of the cable chain

# Cable management



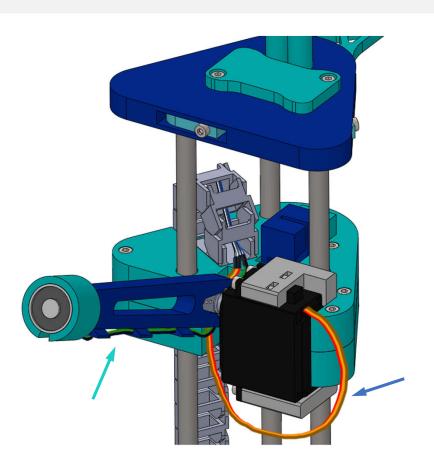
Insert the 5-core ribbon cable into the cable chain. Make sure that about 2 cm of the female cable ends protrude from the top

Then insert the cable chain in P-Mobile

Use the M3 screw and its associated nut to screw the cable chain onto P-Mobile

Attach the lower end of the cable chain to the stepper motor with double-sided adhesive tape

#### Connecting servomotor and magnet

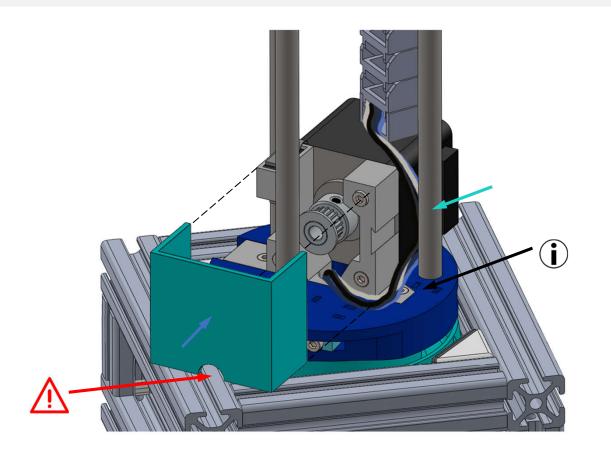


## **Cable** management

Route the cables of the electromagnet backwards over the holders in the R2 axis and connect them to the cable ends in the energy chain

Route the cables – including the ones of the servo motor – underneath the R2 axis and connect them with the cables in the cable chain.

#### Cable routing into the R1 axis



### **Cable** management

Lead the cables at the lower end of the energy chain into the hole in the middle of the turntable

Connect the stepper motor cable and also lay in the hole

Then attach the stepper motor cover

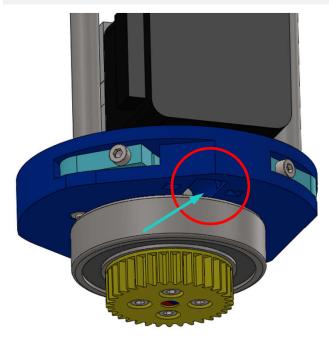


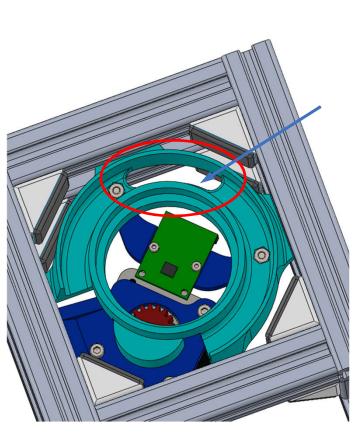
Lead the cables through the recess in the cover



The cables can be attached to the turntable using cable ties

#### Cable routing into the base frame





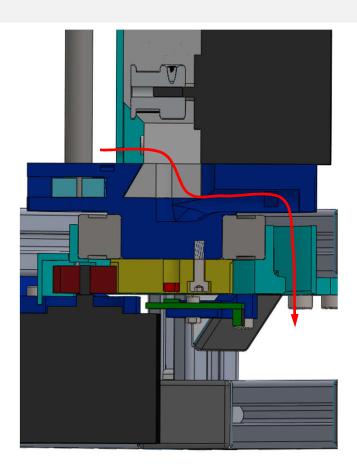
## **Cable** management

Lead the cables out of the side hole in the turntable

Then pass them through the slot in the bearing unit

During a rotary movement of the robot, the cables in the storage unit can deflect left and right so that the robot can make a 360 ° turn.

#### Cable guide into the base frame



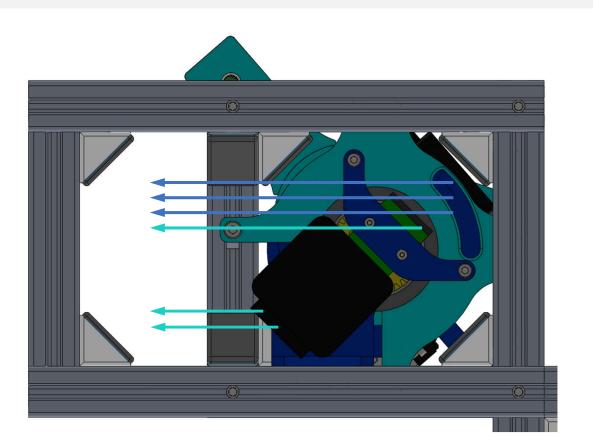
## **Cable** management

Lead the cables out of the side hole in the turntable

Then pass them through the slot in the bearing unit

During a rotary
movement of the robot,
the cables in the storage
unit can deflect left and
right so that the robot can
make a 360 ° turn.

Connecting stepper motor and position sensor

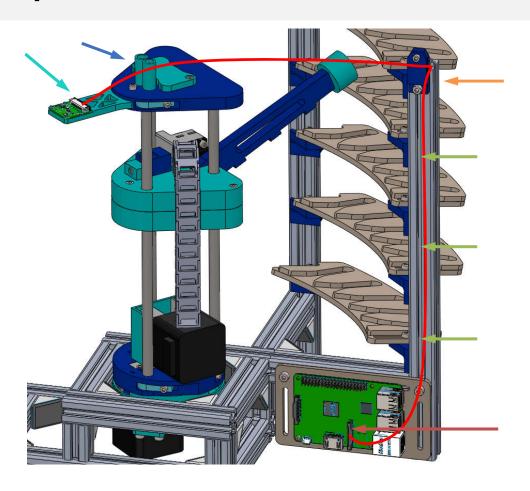


## **Cable management**

Finally connect the step motor or the position sensor with the corresponding cables

Route all cables together to the wider side of the base unit where the microcontroller will later be mounted

#### Connect the camera to the Raspberry Pi



## **Cable** management

Connect the ribbon cable to the camera

Pull the cable through the cable clamps and fix the movable clamp

Pass the cable through the cable holder and tighten it as well. Leave enough play that the robot can turn freely!

Attach several cable ties to the profile where the cable is going down

Plug the ribbon cable into the appropriate connector on the Raspberry Pi

Cable management is now complete!

# **Cable** management



### Finalizing the robot



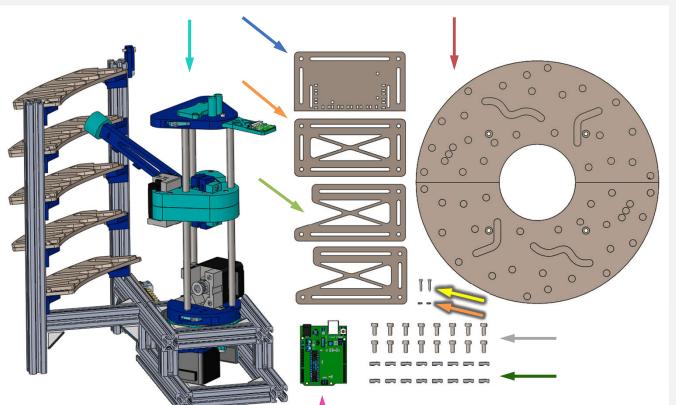
6 Steps
 6 Steps

45 Minutes

X Allen key

#### Necessary components

### **Finalizing**



RPR-Robot with shelf

Mikrocontroller holder (1x)

Cover (1x)

Cover Cut-Out (2x)

Ball plate (1x)

Arduino Uno (1x)

Sliding nut (16x)

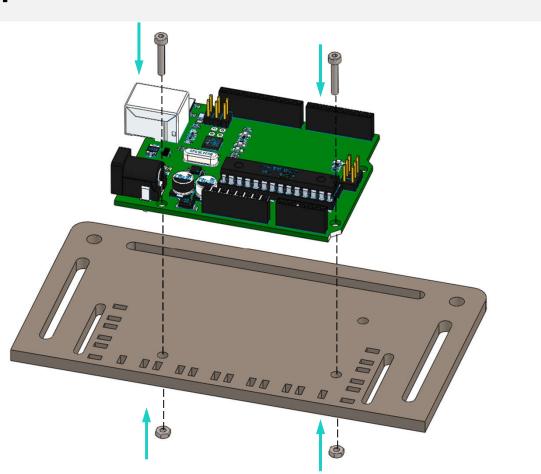
Allen screw M4x10 (16x)

Allen screw M2x12 (2x)

**Hex nut M2** 

#### Mounting the microcontroller

### **Finalizing**



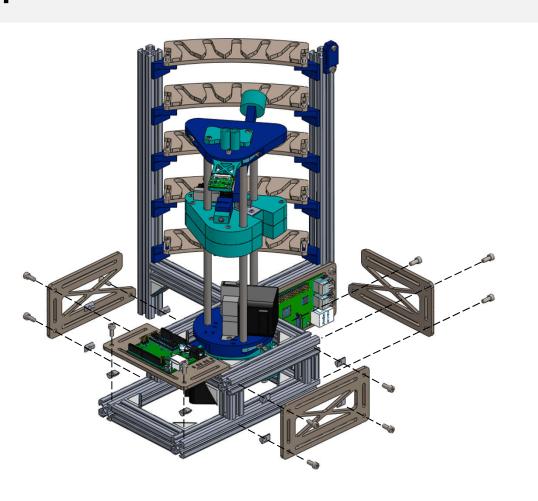
Fix the Arduino to the microcontroller bracket with the M2 screws and nuts



Pay attention to the alignment of the components!

#### Mounting the cover plates

### **Finalizing**



Install the covers on the robot using the M4 screws and slot nuts.

The microcontroller holder with the Arduino is connected the same way to the robot.

#### Mounting the microcontroller

### **Finalizing**

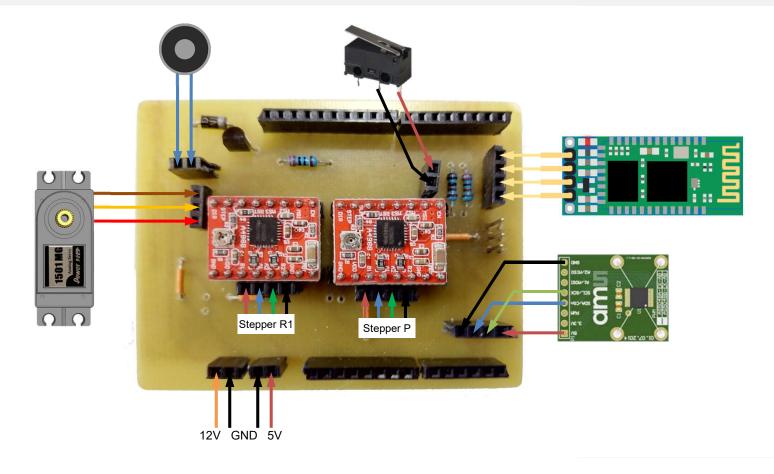
Use the remaining four M4 screws and slot nuts to secure the two mounting plates to the robot



Pay attention to the alignment of the plate!

Connect the cables to the printed circuit board attached to the Arduino

### **Finalizing**



The RPR robot is now completely assembled!

### **Finalizing**

